



Growing Better CEA Crops with Smart Lighting Choices

The best lighting applications are tailored to each production situation. Here are some common scenarios along with their best solutions.

BY TAMI VAN GAAL

Lighting plays an important role for both ornamental growers and controlled environment agriculture (CEA) growers. For ornamental crops, photoperiodic lighting controls flowering, while supplemental lighting increases light intensity to reduce crop time and improve crop quality. For CEA growers, lighting is critical to achieving consistent yield and product quality for year-round production.

While some lighting products bring flexibility for use in several different CEA applications, the best solution will be tailored to the production scenario. This article describes some common production scenarios and top choices for these situations. Before we get to specifics, it's important to understand some basic terms and concepts.

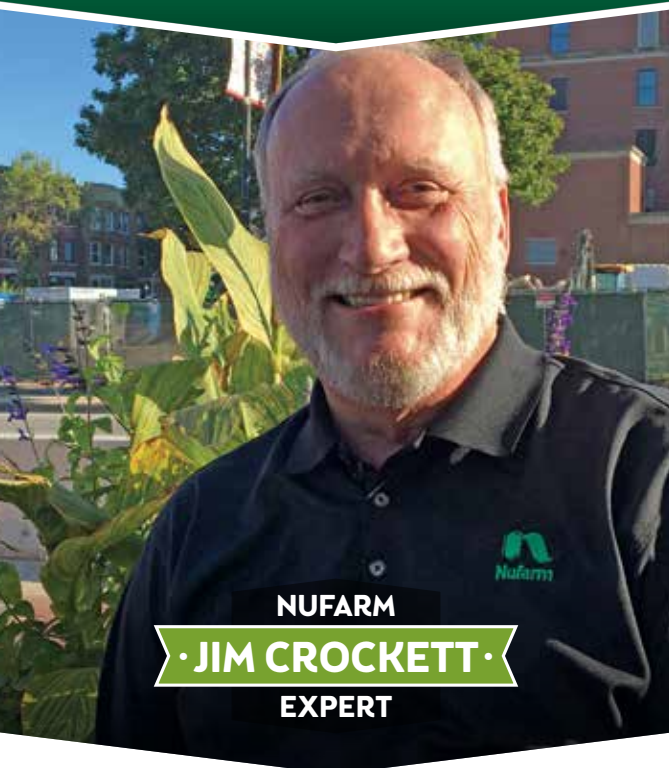
UNDERSTANDING LIGHTING TERMS

Light quality refers to the color, or wavelength, of light. Wavelength is described in nanometers (nm). All horticultural fixtures focus on photosynthetically active radiation (PAR), or light

in the 400-700 nm range. Light quality varies with fixture type. High-pressure sodium (HPS) fixtures provide full-spectrum light, with heavier representation of middle wavelengths (green, yellow) and red/far red light. This light appears yellowish in color. Metal halide (MH) fixtures also provide full-spectrum light, but with more blue and less red and far red than HPS. This heavier percentage of blue light tends to reduce stem elongation and impacts production of secondary compounds (e.g., improved anthocyanin production for leaf color). Light from MH fixtures does appear bluer in color. Light-emitting diode (LED) fixtures can provide true white light, full-spectrum light or very narrow-spectrum light, depending on the diodes used. Recipe-specific standard options typically include white, blue, red and far red light in varied proportions. Some LEDs are easily recognized by their pinkish light, but remember that the human-perceived color can differ greatly depending on diode use.

Light intensity is the energy, or strength, of light. Our industry describes light intensity in several ways, which can lead to some confusion. First, the standard unit of measurement for light

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PREPARING FOR POINSETTIA AND CHRYSANTHEMUM CROPS

Q What advice would you give on managing care of poinsettias and chrysanthemums?

A The best growers know potential problems before they occur. They have scouts in the field and product in inventory to manage problems. Start with a clean greenhouse environment to reduce the potential for disease development. A good practice before starting these sensitive crops would be to take time to clean the greenhouses they will be grown in.

Think about your strategies now.

Growers should be anticipating problems based on the temperature, light, humidity and other aspects of the greenhouse. A good plan is to keep meticulous records from previous years and plan off those records.

It is important to have a plan in place before the crops are started so you can anticipate potential problems. A suggestion would be to have a short meeting with growers and personnel to discuss the upcoming crops, as well as preventive and curative rotations for known problematic insects and diseases.

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PRODUCTION



HortiLED lighting. (Photo: P.L. Light Systems)



Infinity light bar. (Photo: Transcend Lighting)



LX60 LED lighting. (Photo: Heliospectra)

energy (intensity) is the micromole (μmol). Next, some descriptors of intensity refer to light generated by the fixture, while other descriptors refer to the intensity of light striking a surface. Photosynthetic photon flux (PPF), measured as $\mu\text{mol}/\text{s}$ (s=second), describes an instantaneous measure of light intensity produced by a fixture. However, fixtures vary greatly in how this light is directed. Some fixtures have a more focused dispersal pattern and some have a wider dispersal pattern. The photosynthetic photon flux density (PPFD) considers both fixture output and dispersal. PPFD describes light intensity delivered to a surface and is measured as $\mu\text{mol}/\text{m}^2/\text{s}$ (micromoles of light hitting a square meter in one second). PPFD is also an instantaneous measure of light intensity. Remember that the PPFD reported for a fixture is specific to the distance at which the measurement is taken.

Instantaneous intensity measures like PPF and PPFD help us to compare fixtures, but when we

reference crop needs, we need to consider the cumulative light delivered to the crop over the entire light period. Enter the daily light integral (DLI). DLI is measured as $\text{mol}/\text{m}^2/\text{day}$ (1 $\text{mol} = 1,000,000 \mu\text{mol}$). Fixtures with different PPFD can be used to achieve the same DLI by adjusting the distance from the crop and the duration of fixture operation.

Growers also should consider efficiency in fixture operation: How much light does a fixture create for each unit of energy consumed? In this case, the unit of energy most often used for comparison is the joule, with the efficiency rating reported as $\mu\text{mol}/\text{J}$ (if you think in terms of power, i.e., watts, 1 W = 1 J/s). Remember that $\mu\text{mol}/\text{J}$ relates only to the cost of operation and does not consider how the light hits the crop.

How the light hits the crop, the uniformity, is the last consideration. Uniformity can be good or poor with any fixture and is driven by the installation. Specifically, uniformity is impacted

by the fixture dispersal pattern, the spacing of the fixtures and height at which they are installed. A well-developed light plan will deliver a uniform PPFD to the crop across the production space. Be careful about focusing solely on the average PPFD over a production space; also consider the difference between the high and low intensity areas over the crop.

COMMON CROP SCENARIOS

With the above basic knowledge in place, let's address some common crop scenarios. Keep in mind that every situation is different and each production scenario will have slight differences. However, some commonalities do hold true.

Greenhouse high wire crops. For tomatoes, peppers and cucumbers that require supplemental lighting in the greenhouse environment, the idea is to simply supplement the natural light with high-intensity fixtures to increase DLI. DLI targets vary by crop. Michigan State University lighting expert Roberto Lopez suggests 30 mol/m²/d or higher for tomatoes or peppers and about 20 mol/m²/d for cucumbers.

These crops are traditionally lit with HPS fixtures. However, we're also beginning to see increased use of LEDs. If choosing LEDs, select full-spectrum options with a dispersal pattern suited for greenhouse use. Intra-crop lighting (ICL) fixtures are positioned so that they are located within the canopy as the crop grows. The goal is to provide PAR to the shaded, lower part of the crop. Research data indicates benefits from ICL in some situations. Another good idea: Consider light-diffusing greenhouse coverings. These coverings essentially spread the light more efficiently through the greenhouse, so that more of the light finds its way to the crop.

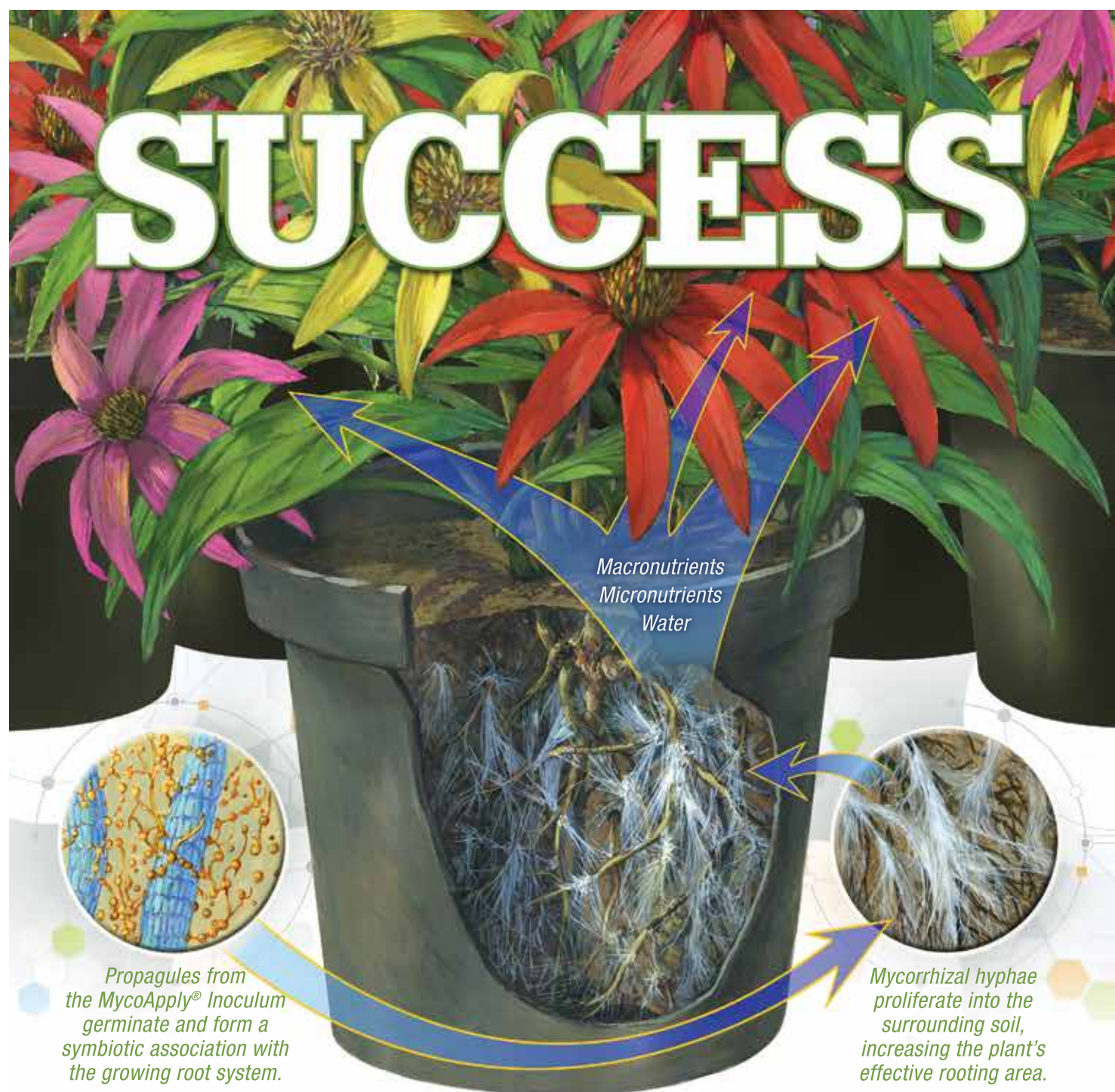
Greenhouse leafy greens. If the goal is simply to increase DLI in the greenhouse, then high intensity HPS, MH and full-spectrum LEDs are all useful. Lopez suggests targeting 12-13 mol/m²/d for lettuce crops, though slightly higher levels are beneficial. This is not a case where "if a little is good, a lot more is better." Lettuce will

develop tip burn under high light, which Lopez reports after three days at 17 mol/m²/d.

LEDs offer several benefits. First, they produce less waste heat, which reduces heat load on the crop. Second, LEDs allow narrow-spectrum treatments to develop red

leaf color in some lettuce varieties following relatively short treatments (higher blue light enhances anthocyanin production). For crops that move through the production area, install the narrow-spectrum fixtures to treat the crop at the end of the cycle, shortly before shipping.

Warehouse herbs. Lower-intensity LED light bars are great choices for the tiered production systems most often used for plant factory production of herbs and leafy greens. These fixtures generate less heat, allowing crops to get closer to the lights without risk of damage,



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A Growers' Guide to CEA Lighting

How do some light fixtures stack up? We've compiled key descriptors here, to help you compare and contrast. Contact your supplier for recommendations regarding lighting strategies that will work best for your specific needs.

Product listing (alphabetical)	Type	PPF ($\mu\text{mol/s}$)	Efficiency ($\mu\text{mol/J}$)	Best for ¹	Notes
GS Thermal GST1000 series	LED	2200	2.2	W	Programmable spectrum and intensity, liquid cooled
Heliospectra LX60	LED	862-1011	Varies	G, W	Programmable spectrum and intensity, fan cooled
Heliospectra V71 LightBar	LED	110-145	1.5	P, T	Fixed spectrum, passive or liquid cooled
Heliospectra E60	LED	862-1011	Varies	G, W	Fixed spectrum, fan cooled
PARsource Phantom DE	HPS	1793	1.7	G, W	USB interface
P.L. Light Systems HortiLED Top	LED	860	2.7	G, W	Fixed spectrum, passive cooling
P.L. Light Systems HortiLED Multi	LED	80-225	2.0-2.5	P, T	Fixed/custom spectrum, passive cooling
P.L. Light Systems HortiLED Inter	LED	125	2.6	H	Fixed spectrum, passive cooling
P.L. Light Systems NXT-LP2 ²	HPS	2100	2.1	G, W	Low-profile installations
P.L. Light Systems NXT-II2 ²	HPS	2100	2.1	G, W	1000W, electronic driver
P.L. Light Systems HSE 600W	HPS	1190	2.0	G, W	Efficiency-focused
P.L. Light Systems HSE 1000W	MH	1250	1.3	G, W	Efficient, 1000W fixture
P. L. Light Systems HSE Daylight	MH	601/546	1.9/1.7	G, W	Full-spectrum
P.L. Light Systems PLX	HPS/MH	1830/1250	1.8/1.3	G, W	Durable, magnetic driver
Transcend T5 LED (per bulb)	LED	55	1.9	P, T	Plug-and-play replacement bulbs
Transcend Infinity Linear	LED	116	2.0	P, T	Gapless or cabled daisy chain
T5 fluorescent	Fluorescent	—	—	P, T	

¹G=Greenhouse, W=Warehouse, T=Tiered Production, P=Propagation, H=High Wire Crops
²Figures achieved with double-ended, 1000W bulb

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and reduce HVAC needs. Mounting height for these lower intensity fixtures will have a dramatic impact on the amount of light delivered to the crop. Always follow the recommendations from the supplier to ensure that adequate light is delivered to the crop in a uniform manner. Remember that non-uniformity in light will result in a non-uniform crop, so avoid trying to stretch your fixture count. The losses in crop uniformity and quality will far outweigh any savings in fixture costs. Once again, light quality can be manipulated to impact crop quality, including pigmentation, internode length and leaf size.

Warehouse medicinal crops. Propagation and early growth requires lower PPF and can be managed with LED light bars, T5 LEDs/fluorescents and dimmable LEDs. However, when it comes to flowering and finishing, high intensity LEDs are the obvious choice to provide high DLI while minimizing HVAC needs. Even with the advantages offered by LEDs, HPS fixtures are also commonly used. Regardless of the fixture type, intensity needs are very high for these crops. It's not uncommon to target 400-500 $\mu\text{mol/m}^2/\text{s}$ for early growth and 900+ $\mu\text{mol/m}^2/\text{s}$ for mature crop phases.

While lighting technology can seem complicated, a basic understanding will help you evaluate your options. From there, your supplier can help you build a tailored solution for your needs. **gpn**

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